

TYPE:

Hot Melt Adhesive

PHYSICAL PROPERTIES:

Appearance: Yellow Solid

Viscosity: Approx. 1450 cps @ 350°F

Approx. 2100 cps @ 325°F

Approx. 3225 cps @ 300°F

Approx. 5150 cps @ 275°F

Approx. 8650 cps @ 250°F

Approx. 15850 cps @ 225°F

Approx. 31600 cps @ 200°F

Lbs./Gallon: Approx. 8.2

Softening Point: Approx. 163°F Mettler

Form: mini slats

Designed for application at 275°F +/- 15°F. Offers excellent adhesion, low odor, good color, low energy use, reduced burn hazard, and less maintenance. This product has exceptional long open time, and still has fast set for short trim times under 1 minute.

SUGGESTED USES:

Perfect Binding, Heidelberg, Kolbus, Muller-Martini, Wohlenberg and others.

OPERATING CONDITIONS:

Running temperature range: 260-290°F Applicator
275°F Premelter

PRECAUTIONS:

Material is applied hot - appropriate clothing and eye protection should be used. Use with adequate ventilation to remove any hot melt fumes or vapors that are generated. Keep containers and premelters covered to avoid contamination. Rotate stock - first in, first out. Do not mix with other adhesives.

PACKAGE:

50 lb. cartons
1000lb. Bins

Note

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