1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Asure CC6070
Product type: Hotmelt adhesive
Restriction of Use: None identified
Company address: APPLIED Products, Inc.
6035 Baker Road
Minnetonka, MN 55345

Region: United States
Contact information:
Telephone: +1 (800) 365-2480
EMERGENCY Contact: CHEMTREC
1-800-424-9300 (toll free)

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING:

MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS.
STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR
FLAMMABLE VAPORS MAY CAUSE IGNITION.
VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND
RESPIRATORY TRACT IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS

<table>
<thead>
<tr>
<th>SKIN SENSITIZATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>HAZARD CATEGORY</td>
</tr>
<tr>
<td>1</td>
</tr>
</tbody>
</table>

PICTOGRAM(S)

Precautionary Statements

Prevention:
Avoid breathing dust or fumes. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.

Response:
IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical attention.
Wash contaminated clothing before reuse.

Storage:
Not prescribed

Disposal:
Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.


See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS
### 4. FIRST AID MEASURES

**Inhalation:**
Move to fresh air. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

**Skin contact:**
Molten adhesive may cause severe burns. Cool melted product on skin with plenty of water. Do not remove solidified product. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn. Cover affected areas with clean sheeting or gauze and seek immediate medical attention.

**Eye contact:**
If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.

**Ingestion:**
Ingestion of solid adhesive is not expected to be hazardous. If symptoms develop and persist, get medical attention.

**Symptoms:**
See Section 11.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:**
Use extinguishing measures appropriate to local circumstances and the surrounding environment. Dry chemical. Carbon dioxide.

**Special firefighting procedures:**
Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA). Wear full protective clothing.

**Unusual fire or explosion hazards:**
None

**Hazardous combustion products:**
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**
No special environmental precautions required. Do not allow material to contaminate ground water system.

**Clean-up methods:**
Spilled material will solidify. Scrape up spilled material and place in a closed container for disposal.
7. HANDLING AND STORAGE

Handling: Always be careful around molten material. Avoid skin contact with molten resins. Follow suggested application temperature. Do not wear contact lenses. At elevated temperatures, irritating fumes may be emitted. Provide adequate ventilation. Wash hands before breaks and immediately after handling the product.

Storage: For safe storage, store between 0.0 °C (32°F) and 38.0 °C (100.4 °F)

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paraffin waxes and Hydrocarbon waxes</td>
<td>2 mg/m3 TWA Fume.</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Rosin, oligomeric reaction products with isophthalic acid and pentaerythritol</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

Engineering controls: Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

Respiratory protection: No personal respiratory protective equipment normally required. Where the potential exists for exposure to decomposition products due to heating or elevated temperatures, wear NIOSH approved respiratory protection as appropriate. Observe OSHA regulations for respirator use (29 CFR 1910.134).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.

Skin protection: Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical state: | Solid |
| Color: | Yellow |
| Odor: | Negligible |
| Odor threshold: | Not available. |
| pH: | Not available. |
| Vapor pressure: | Not available. |
| Boiling point/range: | > 260 °C (> 500°F) |
| Melting point/ range: | > 110 °C (> 230°F) |
| Specific gravity: | 0.98 |
| Vapor density: | Not available. |
| Flash point: | > 260 °C (> 500°F) Cleveland open cup |
| Flammable/Explosive limits - lower: | Not applicable |
| Flammable/Explosive limits - upper: | Not applicable |
| Autoignition temperature: | Not applicable |
| Flammability: | Not applicable |
| Evaporation rate: | Not applicable |
| Solubility in water: | Insoluble |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | 0 \% |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |
10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Thermal decomposition can lead to release of irritating gases and vapors. carbon monoxide, carbon dioxide

Incompatible materials: Oxidizing agents.

Reactivity: Not available.

Conditions to avoid: To avoid thermal decomposition, do not overheat. Avoid temperatures above 200°C (392°F).

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Dusts from solid adhesive may cause irritation. Continuous breathing of vapors above molten adhesive may irritate mucous membranes.

Skin contact: Solid adhesive has no hazards. Molten adhesive may cause severe burns.

Eye contact: Can cause mechanical irritation if dusts are generated. Fumes released during thermal processing may cause eye irritation. Molten adhesive in eyes will cause severe and permanent damage.

Ingestion: Not expected under normal conditions of use. Expected to be low in toxicity.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paraffin waxes and Hydrocarbon waxes</td>
<td>None</td>
<td>Irritant</td>
</tr>
<tr>
<td>Rosin, oligomeric reaction products with isophthalic acid and pentaerythritol</td>
<td>None</td>
<td>No Data</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paraffin waxes and Hydrocarbon waxes</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Rosin, oligomeric reaction products with isophthalic acid and pentaerythritol</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Do not empty into drains, soil or bodies of water.
13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: This product is not a RCRA hazardous waste when discarded. Processing, use, or contamination of this product may change the hazard classification and waste management options. Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)
  Proper shipping name: Not regulated
  Hazard class or division: None
  Identification number: None
  Packing group: None

International Air Transportation (ICAO/IATA)
  Proper shipping name: Not regulated
  Hazard class or division: None
  Identification number: None
  Packing group: None

Water Transportation (IMO/IMDG)
  Proper shipping name: Not regulated
  Hazard class or division: None
  Identification number: None
  Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Reviewed SDS. Reissued with new date.

Prepared by: Product Safety and Regulatory Affairs

Issue date: 11/22/2019
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