

**SAFETY DATA SHEET****Clean Melt® PHC-8420**

Version 1.1

Revision Date 10/03/2019

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : Clean Melt® PHC-8420  
Product code : 100000003177

**Manufacturer or supplier's details**

Company : H.B. Fuller Company  
Address : 1200 Willow Lake Boulevard  
Vadnais Heights, MN 55110  
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

**Recommended use of the chemical and restrictions on use**

Recommended use : Hot melt adhesive  
Restrictions on use : For industrial use only.

**SECTION 2. HAZARDS IDENTIFICATION****Emergency Overview**

Appearance	Solid form
Color	off-white
Odor	characteristic

**GHS Classification**

Not a hazardous substance or mixture.

**GHS label elements**

Not a hazardous substance or mixture.

**Potential Health Effects**

Inhalation : Vapors/fumes may be irritating at application temperatures.

Skin : Contact with hot product will cause thermal burns.

Aggravated Medical Condition : None known.

**Carcinogenicity:****IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**

No component of this product present at levels greater than or

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**NTP**

equal to 0.1% is on OSHA's list of regulated carcinogens. No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Hazardous ingredients**

Chemical name	CAS-No.	Concentration [%]
Paraffin waxes and Hydrocarbon waxes	8002-74-2	20 - 30

Actual concentration is withheld as a trade secret

**SECTION 4. FIRST AID MEASURES**

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.  
Cool melted product on skin with plenty of water. Do not remove solidified product.
- In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- If swallowed : Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this SDS.
- Notes to physician : Use mineral oil to soften and loosen product for removal.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Unsuitable extinguishing media : Do NOT use water jet.
- Specific hazards during fire fighting : Burning produces irritant fumes.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

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#### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.  
 Methods and materials for containment and cleaning up : Allow to solidify.

#### SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Avoid breathing vapors/fumes of heated product. Prevent contact with molten product.  
 Conditions for safe storage : Keep in a dry, cool place.  
 Materials to avoid : No special restrictions on storage with other products.

#### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

##### Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Paraffin waxes and Hydrocarbon waxes	8002-74-2	TWA	2 mg/m <sup>3</sup>	ACGIH
		TWA	2 mg/m <sup>3</sup>	OSHA P0
		TWA (Fumes)	2 mg/m <sup>3</sup>	ACGIH
		TWA (Fumes)	2 mg/m <sup>3</sup>	NIOSH REL
		PEL (Fumes)	2 mg/m <sup>3</sup>	CAL PEL
		TWA (Fumes)	2 mg/m <sup>3</sup>	OSHA P0

**Engineering measures** : At the application temperature, use of local exhaust over the premelting reservoir is encouraged.

##### Personal protective equipment

**Respiratory protection** : In case of insufficient ventilation, wear suitable respiratory equipment.

**Filter type** : Particulates type

##### Hand protection

**Material** : Protective gloves

**Remarks** : When handling hot material, use heat resistant gloves.

**Eye protection** : Safety glasses

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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	: Solid form
Color	: off-white
Odor	: characteristic
Odor Threshold	: No data available
Boiling point/boiling range	: is not determined
Evaporation rate	: is not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Relative vapor density	: is not determined
Density	: 0.98 g/cm <sup>3</sup>
Solubility(ies)	
Water solubility	: insoluble
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: is not determined
Thermal decomposition	: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).
Viscosity	
Viscosity, kinematic	: Not applicable

**SECTION 10. STABILITY AND REACTIVITY**

Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Hazardous polymerization does not occur.
Hazardous decomposition products	: Stable under normal conditions. Thermal decomposition can lead to release of irritating gases and vapors.

**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

No data available

**Skin corrosion/irritation**

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No data available

**Serious eye damage/eye irritation**

No data available

**Respiratory or skin sensitization**

No data available

**Germ cell mutagenicity**

No data available

**Carcinogenicity**

No data available

**Reproductive toxicity**

No data available

**STOT-single exposure**

No data available

**STOT-repeated exposure**

No data available

**Aspiration toxicity**No data available

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity**

No data available

**Persistence and degradability**

No data available

**Bioaccumulative potential****Mobility in soil**

No data available

**Other adverse effects**No data available

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**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Solidify and dispose of in an approved landfill. Consult state, local or provincial authorities

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for more restrictive requirements.  
The hazard and precautionary statements displayed on the label also apply to any residues left in the container.

**SECTION 14. TRANSPORT INFORMATION****Special precautions for user**

Not applicable

**Domestic regulation****49 CFR**

Not regulated as a dangerous good

**International Regulations****UNRTDG**

Not regulated as a dangerous good

**IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**SECTION 15. REGULATORY INFORMATION****SARA 311/312 Hazards** : No SARA Hazards**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**US State Regulations****California Prop 65**

Please contact Supplier for more information.

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**The ingredients of this product are reported in the following inventories:**

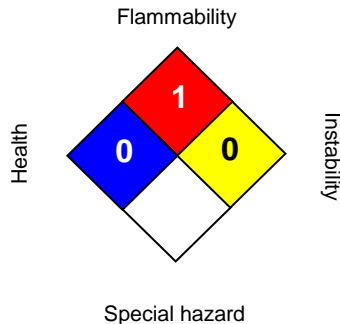
**TSCA** All substances listed as active on the TSCA inventory  
**DSL** All components of this product are on the Canadian DSL  
**AICS** On the inventory, or in compliance with the inventory  
**KECI** On the inventory, or in compliance with the inventory  
**PICCS** On the inventory, or in compliance with the inventory  
**IECSC** On the inventory, or in compliance with the inventory  
**Inventories Legend** TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

**SECTION 16. OTHER INFORMATION**

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

**Further information**

**NFPA:**



**HMIS III:**

<b>HEALTH</b>	<b>0</b>
<b>FLAMMABILITY</b>	<b>1</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 =Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

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