



Advantra® PHC8290

- Type of Adhesive** Hot Melt Adhesive
- Product Benefits** An advanced, wide range grade case & carton hot melt adhesive. Benefits include: fast speed of set, robust adhesion, low color, low odor, a smoke-free environment, increased mileage, and clean machining.
- Typical Applications** Cases, Cartons, Trays, Bliss Box, High Spring-back Containers
- Suitable Substrates** Uncoated, Clay Coated, SBS, SUS, and similar uncoated and lightly coated materials.

Typical Properties

| Property | Value |
|-----------------------------------|----------------|
| SUGGESTED APPLICATION TEMPERATURE | 350 °F |
| VISCOSITY (@ 325 °F) | 1,515 cP |
| VISCOSITY (@ 350 °F) | 900 – 1,220 cP |
| VISCOSITY (@ 375 °F) | 800 cP |
| COLOR | Off-white |
| GARDNER COLOR, MOLTEN | 1 - 2 |
| SOFTENING POINT, METTLER (°F) | 215 – 235 |
| SPECIFIC GRAVITY | 0.97 |
| SPEED OF SET, RELATIVE | Fast |
| SHELF LIFE | 365 days |

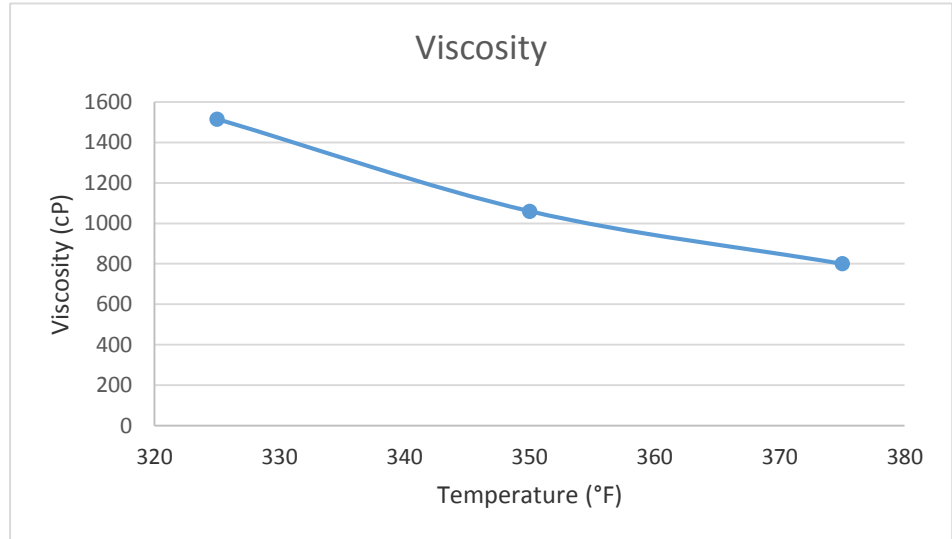
- Cleaning Instructions** Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.
- Storage Conditions** Clean and dry conditions above 20 °F and below 100 °F.
- Disposal Advice** Please refer to the MSDS for disposal instructions.
- Safety Advice** To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature



above 400 °F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

Viscosity Curve – Typical Values



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