

Instant Bond  
Immediate Solution  
Impressive Result



## Glue Dots® Brand Adhesives

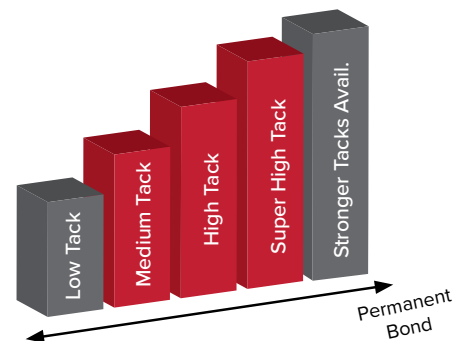
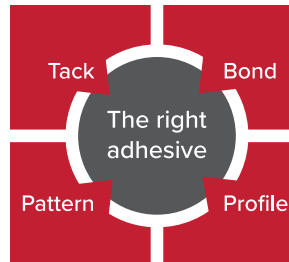
As the creator of the first preformed pressure sensitive adhesive, Glue Dots International (GDI) has 20 years of experience in delivering the right solution for applications where other adhesives prove to be too difficult to use or fail to work.

Glue Dots® Brand Adhesives are a simple, convenient and versatile alternative to liquid glues, hot melts and double-sided tapes. Comprised of various tack levels, patterns and profiles, Glue Dots offers the most extensive selection of preformed adhesive patterns that provide:

- A clean, instant bond
- An immediate solution with impressive results
- Minimal training required
- No electricity or heat required
- Reduced adhesive waste
- Consistent adhesive pattern and bonding
- A fast and safe alternative to hot glues

### Standard Glue Dots: Selecting the right adhesive for a project.

Understanding Glue Dots adhesive tack levels, bond strengths, profiles and patterns – and how different combinations of these components create the right adhesive solution – makes selecting the right Glue Dots a simple process.



### Tack Level

Standard Glue Dots Brand Adhesives are available in five tack levels, which range from low tack to super high tack and beyond. Tack levels should be selected based upon substrates and their intended application. Surface textures and contours of different substrates (wood, plastic, paper and metal), may require different tack levels based upon the desired adhesion.

- Tack levels used prevalently for various products
- Tack levels used less frequently for select products

## Glue Dots® Applications

Versatile and easy to use, Glue Dots Brand Adhesives have proven to be the perfect adhesive solution for projects in:

### Packaging

Secure product's orientation prior to packaging or shrink wrapping



### Food & Beverage

Repack or repair hot melt failures & reverse logistics



### Pharmaceutical

Secure medical product information sheets or outserts



### Printing & Mailing

Attach promotional items & gift cards, close brochures or use as an alternative to wafer seals



### Gift Basket Assembly

Hold and secure product placement, and create or bridge gaps



### Manufacturing & Assembly

Affix pieces or hold components in place before assembly



And so much more!

## Bond Strength

Glue Dots adhesive bond strengths ranges from easily removable to permanent. The bond strength of a Glue Dot is directly affected by, and will be permanent or removable based upon the substrate, the product's orientation and environmental conditions.



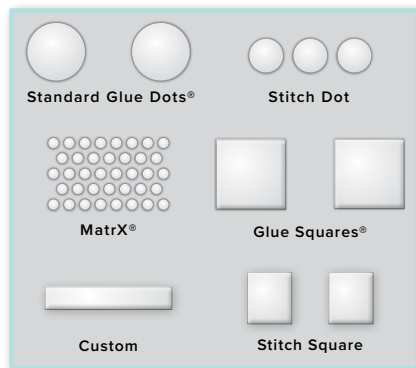
## Adhesive Profile

Glue Dots are available in different profiles (thicknesses), which are based upon the pattern and diameter of the

adhesive. Ranging from 10 to 70+ mils, Glue Dots adhesive profiles are defined as low, medium or high. Low profile is used more prevalently in applications where the bonded substrates need to be flush. High profile patterns can be used to create or bridge a gap, or to conform to substrates with irregular surface areas. Various thicknesses allow Glue Dots to bond with different substrates, regardless of their shape or surface characteristics.

## Adhesive Patterns

An extensive selection of patterns provides flexibility in applying as little or as much adhesive as is needed. Glue Dots® and Glue Squares® are a popular alternative to liquid glues and hot melts, while MatrX® and stitch patterns are a preferred alternative to double-sided tapes and are ideal for continuous adhesive coverage applications.



## Custom Glue Dots Adhesives

In addition to Standard Glue Dots Brand Adhesives, GDI offers Custom adhesive patterns. Custom patterns provide the option to have a made-to-order adhesive, engineered to meet a specific challenge. Custom Glue Dots patterns may be available in combinations of the following:

- Adhesive formula
- Pattern shape
- Dimension
- Profile
- Spacing
- Color
- Scent
- Temperature resistance

If you need assistance making the right selection of Glue Dots Brand Adhesives for your application, GDI's experienced representatives can help. They can be contacted via email at [info@gluedots.com](mailto:info@gluedots.com).

## The right adhesive solution for your application.

Established in 1997, Glue Dots International (GDI) forever altered the adhesives industry when it launched the unprecedented pressure-sensitive, preformed adhesives product line globally known today as Glue Dots®.

With extensive pressure-sensitive adhesive pattern experience, GDI can help you find the right adhesive solution to meet your specific needs.

Our experienced account managers and engineers are available to provide adhesive recommendations based upon your application. Sample adhesives may be provided for testing.

Want to find out more about how Glue Dots can help you? Visit [GlueDots.com](http://GlueDots.com) or call 888-688-7131.

## Follow us online.



Glue Dots® Brand Adhesives and application equipment are sold through authorized distributors of Glue Dots International.

Glue Dots®, MatrX® and Glue Squares® are registered trademarks of Glue Dots International. U.S. and foreign patents pending.