



Type of Adhesive: Modified Dextrin Adhesive

Field of Application: Laminating > Layflat

Typical Technical Data:

Viscosity:	2,800 cps. at 76°F	Brookfield RVF
pH:	8.0	
Density:	11.3 lbs/gallon	
Color:	Off-White/Translucent	
Solids:	56%	

Properties:

22-5023 (formerly 12-5023) has excellent tack and mechanical properties with strong fiber tearing bonds. All ingredients in 22-5023 are approved under the Federal Regulation 21 CFR 175.105, which relates to incidental contact of adhesives with food.

Handling and Application:

22-5023 is supplied ready for use. It can be cleaned up while wet or dry. Preferred running temperature is 70-85°F.

Precautions:

Do not mix with other adhesives.

Storage Conditions:

22-5023 has a 90 day shelf life. Rotate stock using oldest material first. Keep the product covered to prevent moisture loss and contamination. Do not freeze.

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